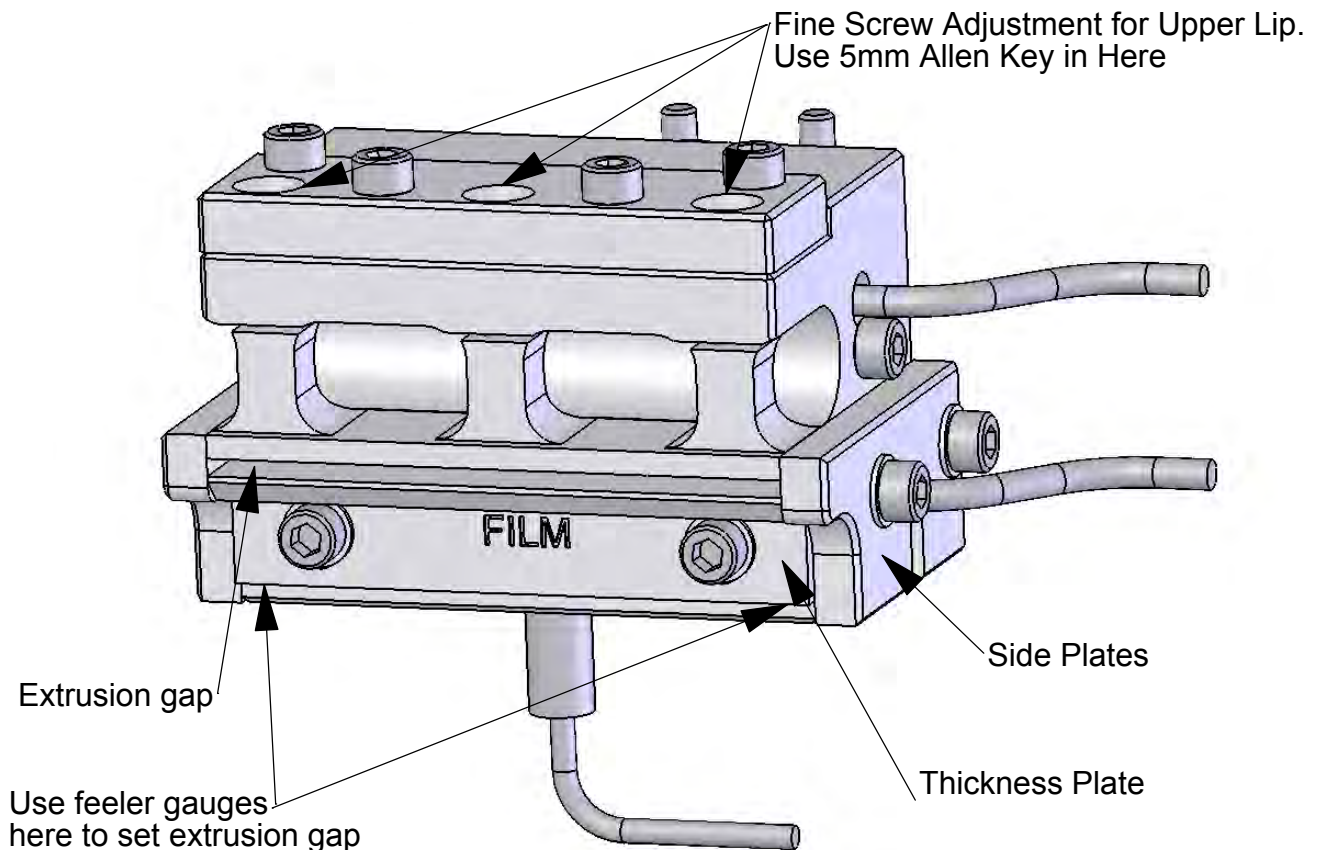


FILM/SHEET DIE - GAP SETTING



1/ TO ADJUST GAP

- Slightly loosen the side plates and Thickness Plate screws, then relieve the Fine Adjustment Screw tension in the Upper Lip adjustment,
- To ensure that the Thickness Plate is parallel and square to the Die Body use feeler gauges to set the gap in the positions shown above
- Check the extrusion gap thickness with feeler gauge

2/ FINE ADJUSTMENT

- Using a 5mm allen key adjust the upper lip
- Do not adjust the Upper Lip more than 0.5mm in each direction (1/2 Turn = 0.5mm)
- Turning the screws anticlockwise will lower the lip (reducing gap), Clockwise will raise the lip.

3/ TIGHTEN SIDE PLATES

- **NOTE - DO NOT OVER TIGHTEN BOLTS**